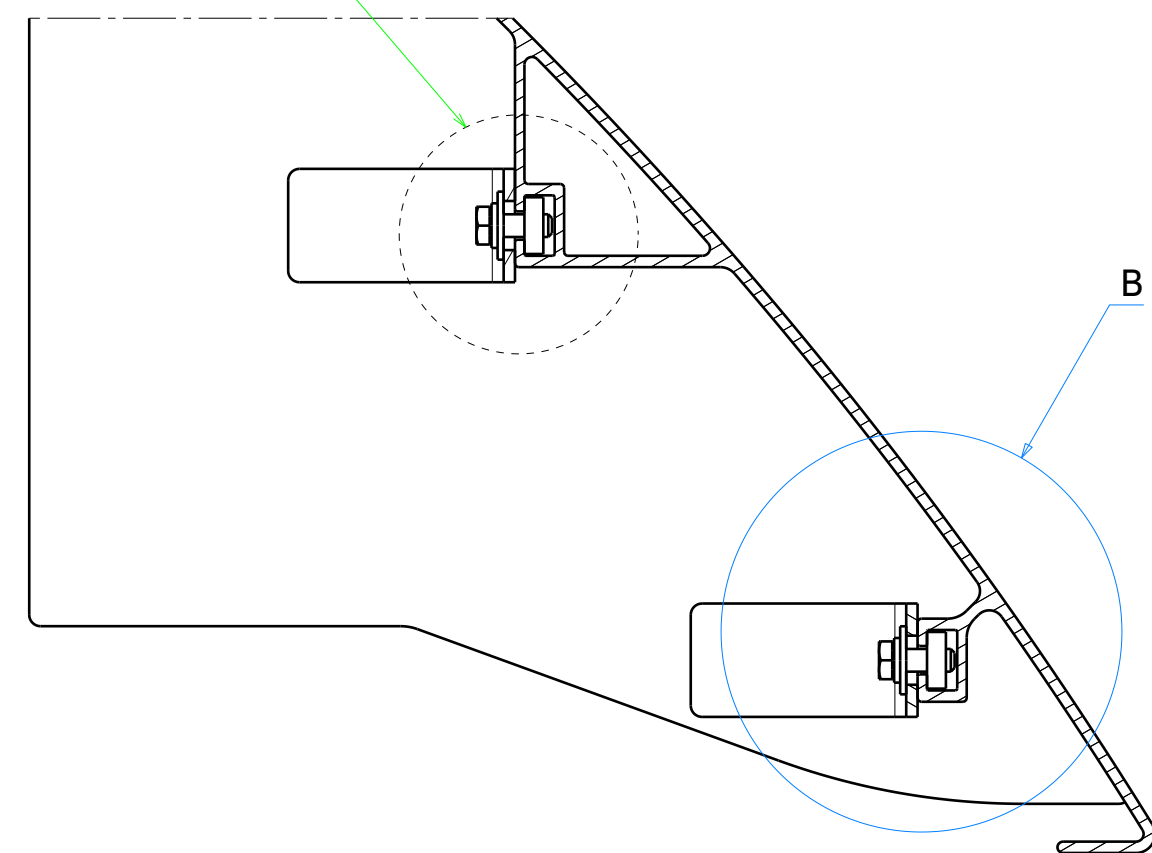
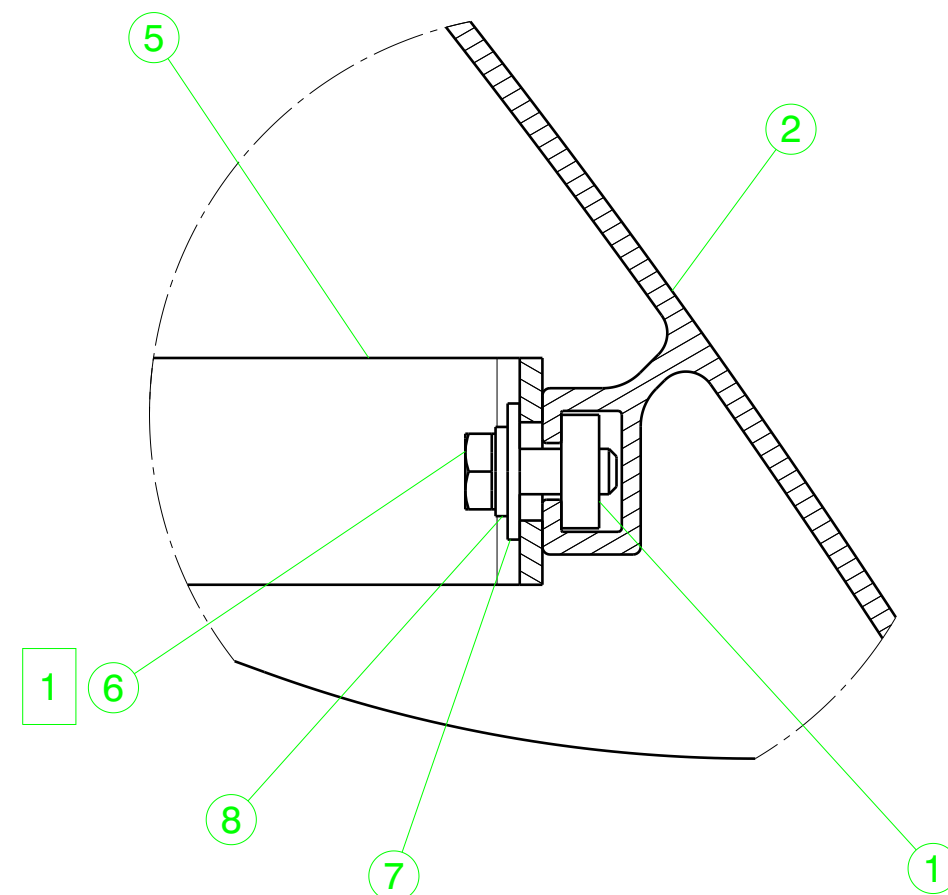


Ref. Detail B



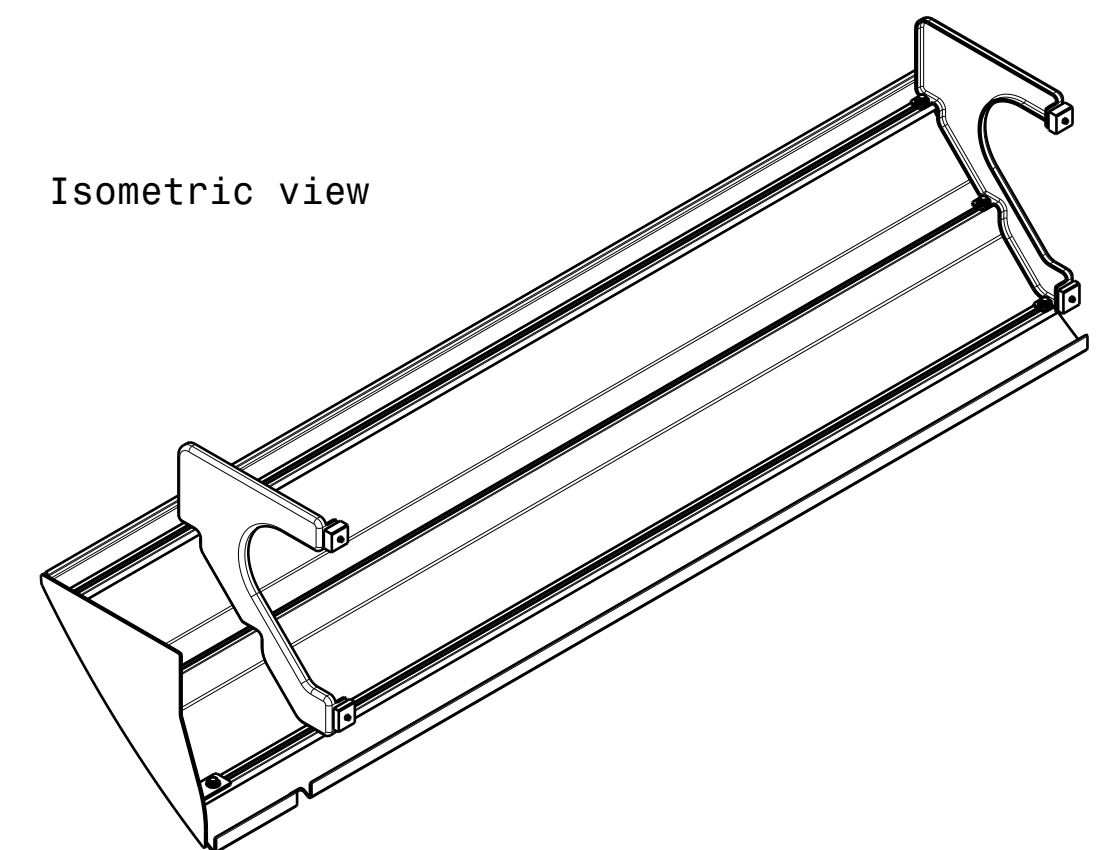
Detail B
Scale: 1:1
Typical



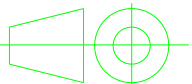

Ref	Torque Nm
1	11

Sign Screws or nuts with paint mark yellow

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness		01	BOM and Graphical update	16/01/2024	A.Türkmen
Paint/Color	-	Mod. No	Modification Description	Date	Sign



Isometric view

8	UNI 1751 B For M6	2	SP.03009-003JB	8.8	-	-	-
7	ISO 7093 M6	2	SP.03005-002JB	8.8	-	-	-
6	ISO -4017 M6x16	2	SP.01004-001JB	8.8	-	-	-
5	Welded_Assembly	1	GZ10.21.11.31000	-	-	-	1,226 kg
4	Screws-kit_Assembly	1	GZ10.21.11.17000	-	-	-	0,7kg
3	Screws-kit_Assembly	1	GZ10.21.11.16000	-	-	-	0,7kg
2	Outer_Upper_Panel	1	GZ10.21.11.30001	AW 6063 T66	-	-	9,329 kg
1	Nut_for_C-slot_19x15xM6	2	GZ10.21.11.16002	34CrMo4	-	-	0,009 kg
							11,9
No	Parça Adı Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight (Kg)	
	ISO 21920-1 ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> mX <input type="checkbox"/> H <input type="checkbox"/> KX <input type="checkbox"/>		
	EN 15085-2 Certification Level	CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro. Cast Steel	ISO 13920	A <input type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>		
	Approved	L.Giovinazzo	19/01/2023	Scale			
	Checked	M.Borlo	19/01/2023	1:5			
	Prepared	M.Cojocar	19/01/2023				
		Upper_Panel_Assembly			 Turkish Railway Vehicles Industry Inc. GZ10.21.11.30000		
TYP	Date:19/01/2023			Sheet : 1/1	Size:A2	Rev: 01	